ASQ

CQPA
Certified Quality Process Analyst (CQPA)

Questions And Answers PDF Format:

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Version = **Product**

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Question: 1

You are shifting your plant to an earthquake-prone location. You get plant foundations designed to absorb the earthquake shocks. What risk strategy are you adopting?
Response:

A. Avoid
B. Transfer
C. Accept
D. Mitigate

Answer: D

Question: 2

One column in a data table is the gender of the employee (e.g. Male, Female, Undefined). What level of measurement is used here?
Response:

A. Nominal
B. Ordinal
C. Interval
D. Ratio

Answer: A

Question: 3

Who in the organization is responsible for developing the Quality Plan?
Response:

A. Shop Floor Workers
B. Quality Department Manager
C. Everyone in the organization
D. Top Management

Answer: D

Question: 4

The cost of conducting a quality system audit in the organization will fall under which of the following categories?
Response:

A. Appraisal Cost
B. Prevention Cost
C. Internal Failure Cost
D. External Failure Cost

Answer: B

Question: 5

During which stage the team has high creativity, openness and trust, strong relationships?
Response:

A. Forming
B. Storming
C. Norming
D. Performing

Answer: D

Question: 6

What kind of failure will occur for non-repairable products because of insufficient inspections performed during manufacturing?
Response:

A. Burn-in
B. Constant failure rate
C. Wearout failures
D. Catastrophic failures

Answer: A

Question: 7

Which of the following standards would you use for the variable acceptance sampling?
Response:

A. MIL-STD-105
B. ANSI/ASQ Z1.4
C. ANSI/ASQ Z1.9
D. ISO 9001:2015

Answer: C

Question: 8

A coin is tossed twice, what is the probability of getting one head and one tail in these two flips?
Response:

A. 1/2
B. 1/4
C. 3/4
D. 1

Answer: A

Question: 9

When doing a manual calculation of the critical path, what is the indication that a task is on the critical path?
Response:

A. The task has the longest duration estimate of any task in the project.
B. The task float value is zero.
C. If that task is on the path with the most number of tasks, it is a critical path task.
D. The task has the maximum float.

Answer: B

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